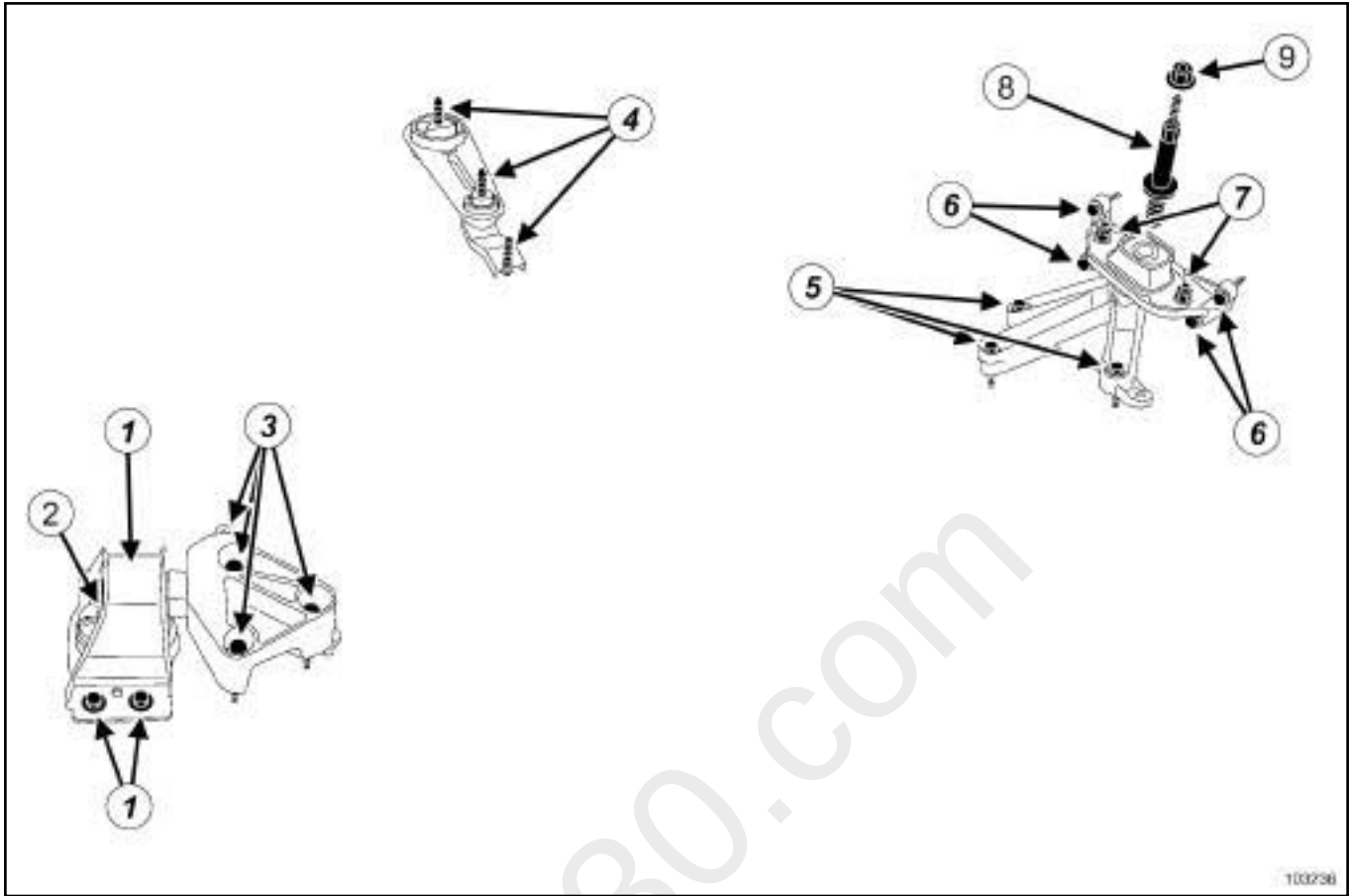


ENGINE MOUNTING

Suspended engine mounting: Tightening torque

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No.	Description	Tightening torque (N.m)
(1)	Right-hand suspended mounting support bolt on the body	62
(3)	Right-hand suspended mounting support bolt on the engine	62
(5)	Left-hand mounting bolt on the gearbox	62
(6)	Left-hand rubber pad mounting bolt on the body	21
(7)	Left-hand rubber pad bolt on the mounting	105
(8)	Stud on the gearbox mounting	180
(9)	Gearbox mounting nut on the rubber pad	62

No.	Description	Tightening torque (N.m)
(4)	Engine tie-bar bolt	180

Special tooling required

Mot. 1453	Engine anchorage support with multiple adjustments and retaining straps.
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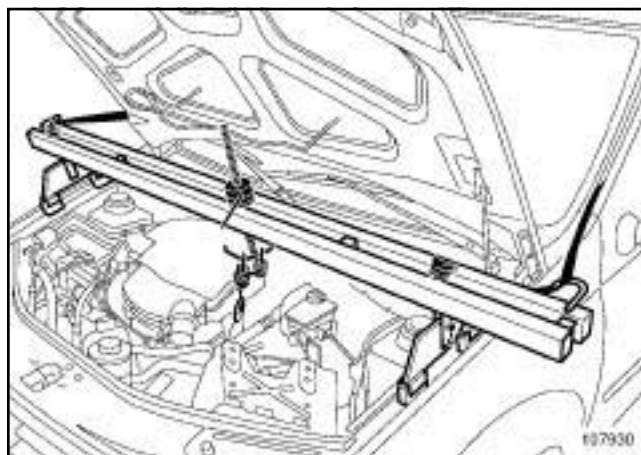
Tightening torques

bolts mounting the left-hand suspended mounting on the gearbox	62 N.m
bolt of the power-assisted steering pipe on the left-hand suspended mounting	21 N.m
stud on the gearbox support	180 N.m
left-hand rubber pad mounting bolts on the body	21 N.m
rubber pad nuts on the left-hand suspended mounting	105 N.m
nut of the gearbox support on the rubber pad	62 N.m

REMOVAL

I - REMOVAL PREPARATION OPERATION

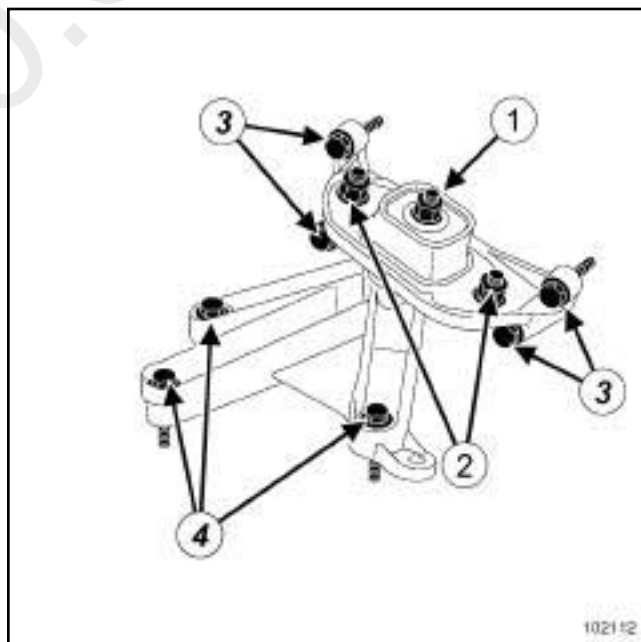
- ☐ Position the vehicle on a two-post lift (see **Vehicle: Towing and lifting**) (02A, Lifting equipment).
- ☐ Remove:
 - the air inlet sleeve,
 - the battery (see **Battery: Removal - Refitting**) (80A, Battery),
 - the battery tray,
 - the injection computer (see **17B, Petrol injection, Petrol injection computer: Removal - Refitting**, page **17B-7**),
 - the engine undertray.



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- ☐ Fit the engine support tool (**Mot. 1453**) with the retaining belt, taking the flywheel end lifting eye as an anchoring point.
- ☐ Mark the position of the left-hand suspended engine mounting on the body.

II - REMOVAL OPERATION



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- ☐ Remove the nut (1) from the gearbox support on the rubber pad.
- ☐ Strike the gearbox stud with a copper hammer to separate the engine and gearbox assembly from the body.
- ☐ Remove:
 - the nuts (2) from the rubber pad,
 - the rubber pad,